

EVERGREEN COMPLY

OSHA Benzene Safety Training

Regulatory Crosswalk

Topic or Requirement	Regulatory Citation	Plain-English Requirement
Scope and exposure limits	29 CFR 1910.1028(a)-(c)	Apply the benzene standard within its stated scope and exceptions. The action level is 0.5 ppm as an eight-hour average; limits are 1 ppm over eight hours and 5 ppm over fifteen minutes.
Regulated areas and monitoring	29 CFR 1910.1028(d)-(e), (l)	Restrict regulated-area access to authorized persons. Determine and monitor exposures as required, provide employee notification and observation opportunities, and apply exceptions only when their conditions are met.
Exposure controls	29 CFR 1910.1028(f)	Use engineering and work practice controls to achieve required protection, with supplemental respirators where permitted or necessary. Maintain the required written compliance program.
Respiratory and other protection	29 CFR 1910.1028(g)-(h)	Provide appropriate required respirators and protective clothing or equipment. Apply the benzene-specific selection and program provisions and prevent eye contact and limit dermal exposure to liquid benzene as required.
Medical surveillance	29 CFR 1910.1028(i)	Provide surveillance for covered exposure categories and emergency exposure. Follow required examinations, laboratory evaluation, referral and medical-removal protections without substituting course advice for medical judgment.
Hazard communication	29 CFR 1910.1028(j)(1)-(2); 1910.1200	Include benzene in the hazard communication program. Provide the applicable container labels, safety data sheets and regulated-area signs.
Training timing and content	29 CFR 1910.1028(j)(3)	Provide required information and training at initial assignment where benzene is present. For exposure above the action level, repeat the specified information and training at least annually.
Records and workplace completion	29 CFR 1910.1028(j)(3), (k), Appendices A-B	Maintain required exposure and medical records and provide access. Complete instruction about actual operations, controls, protective equipment and emergency arrangements; general course completion does not establish workplace compliance.